Someone who is מחטיא the public will find it extremely difficult to do תשובה.

A person who hurts his friend in any way must ask him for מחילה. He can ask him up to three times in front of three people each time. If the person is still not מוחל, he need not ask him again. If it is his רבי, then he must ask him even a thousand times. If the person dies before he has a chance to ask forgiveness, he should ask by the מנין with a מנין present.

If a person hurt his friend and his friend remains unaware, and asking מחילה will cause מחילה held מחילה held מחילה must nevertheless be asked. רב ישראל סלענטר writes one must weigh the situation to determine if asking מחילה does more harm or good and act accordingly.

Anyone who is forgiving of others, שמים will be forgiving of him.

A person should say ערב יום כיפור ס מנחה at חדוי of ערב יום כיפור before the during the choke, or something else bad happens during the meal ח"ו, and he is unable to say יום כיפור on יים כיפור המבין explains that the reason we say ידוי before רמב"ן is so that we should enter יום כיפור in a state of קדושה. Since there is a concern that perhaps the person will choke at the meal, or become intoxicated, we say it before the meal (the משנה ברורה notes that there are many opinions that state that we say

again after the meal, and that it is כדאי to do so [this can be fulfilled buy saying תפילה זכה which is said before יום כיפור]).

is said at every יום כיפור on תשובה (as תשובה is the essence of the day, and a prerequisite of תשובה -along with חרטה and וידוי -is יודוי וידוי.

וידוי is said at the end of יחיד by a יחיד (before אלקי נצור), and in the middle by then שליח צבור (at which case--according to most שליח צבור a notable exception being the צבור -גר"א says along with the שליח צבור.

וידוי must be said standing (if a person leans on something, i.e, a shtender, that if pulled away would cause him to fall, he is not considered standing). There is a ספק whether ידוי must be repeated if one was not standing.

The ערוך השולחן is saying "אבל אנחנו חטאנו", while the ערוך השולחן writes is is when saying חטא. He also rites that each חטא does not need to be specifically mentioned--and is included under the umbrella of לכתחילה, nonetheless, לכתחילה, one should endeavor to mention each חטא חטא.

מעריב must be said after אתה חוננתנו and אתה וונתנו is added.

While we מפילת ערבית is a תפילת רשות (this of course is not referring to חיוב דאורייתא which is a קריאת שמע של ערבית), being as how it has been accepted by כלל ישראל to treat it as a חובה, it is considered as such.